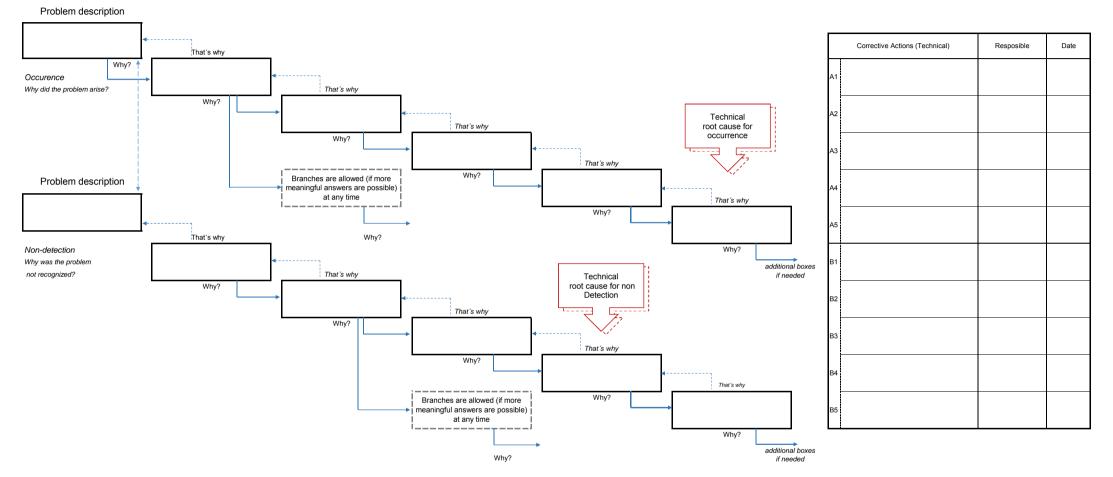
5 Why Technical consideration

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The number of questions on the why must be fair to the problem.

The identified systemic root causes are the starting points for systemic consideration.



Systemic consideration

